

# **STRONG**

## A reliable basis for intensive use

## **Properties**

- max. W x H =  $5000 \times 5000 \text{ mm}$ , max. surface area (WxH) =  $25 \text{ m}^2$
- wind load resistance class 0 according to EN 12424, or up to 5 Beaufort minimal (29 38 km/h) for all sizes
- opening speed with Frequency Control approx. 1.5 m/s, closing speed approx. 0.5 m/s
- 0,7 mm thick door curtain in blue, red, grey, graphite grey, orange, yellow, black or white,
- various window types available as an option
- designed as an inside door for larger doorways with average wind load
- EN13241 compliant



## SpeedRoller STRONG

The Strong is the standard rapid roll door for intensively used openings. Proven technology guarantees years of trouble-free operation. All aspects of the door are robustly designed and well-engineered for every day energy saving, draught exclusion and climate control.

Dimensions	
max. width	5000 mm
max. height	5000 mm
max. surface area	25 m²
max. wind force - up to 3x3 m Class 1	5Bft (29-38 km/h)
required lateral space at the guides	175 / 200 mm
required lateral space at slip on drive	300 mm
required lateral space at drive for fitting	410 mm
lateral space at side guide profiles	145 mm
space above	350 mm

#### Components and construction

The SpeedRoller Strong is a door without balance springs, consisting of an electrically driven door curtain rolled up on a roller above the opening. The door curtain is made of horizontal sections of extremely durable polyester-reinforced PVC. The sections are fitted with aluminium reinforcement profiles and can be equipped with various types of vision- or insect netting sections between approx. 1000 and 2000 mm height. The bottom of the door curtain has a solid HardEdge bottom beam, a flexible FlexEdge bottom beam is available as an option. U-shaped columns with sideseals ensure lateral guidance of the door curtain. The lateral guides are one unit combined with the bearing plates for secure fastening to the roller and drive.

### Materials

The door columns are made of two hot dip galvanised steel profiles. The front covers are removable for fast and simple installation and maintenance. The side seals are specifically tailored to your use. The horizontal roller is steel. The HardEdge bottom beam is aluminium, the optional FlexEdge bottom beam is made of soft rubber. The door curtain is a 0.7 mm thick PVC with a polyester reinforcement inlay. 1.2 mm fabric optionally available.

### Colour

The door curtain is available in the colours blue, red, grey, graphite grey, orange, yellow, black or white.

### Drive

The drive consists of an electric motor with reduction unit and builtin roll-off safety. The roller is directly driven. Drive side available left or right (standard).

## Technical details electric motor

- mains voltage without frequency control.......3N~400V/50Hz/16A
- mains voltage with frequency control ..... LNPE~230V/50Hz/16AT
- consumed power ..... max. 2 kW

### Protection

- the door can be manually opened in the case of a power loss
- electric motor with reduction unit and built-in roll-off safety
- light curtain up to 2500 mm high

Performance	
control box without frequency control (standard):	
max. opening speed	0,7 m/s
max. closing speed	0,5 m/s
control box with frequency control (optional):	
max. opening speed	1,5 m/s
max. closing speed	0,5 m/s

### Structural provisions and connection

- a flat mounting frame and the necessary mounting space must be available
- exact installation dimensions in the Technical Datasheet
- within a radius of 500 mm of where the control unit without frequencycontrol will be positioned there must be a wall socket:
   CEE-form red, 3N~400V/50Hz/16A
- within a radius of 500 mm of where the control unit with frequencycontrol will be positioned there must be a wall socket:
- CEE-form blue, 1 x 230V fused, slow operation 16 A fitted with a circuit-breaker of at least 300 mA
- the control box usualy is fitted on the drive side, at a height of approx. 1500 mm from the floor
- with standard CEE-plug, the control box is IP54 compliant

### Control and operation

The control unit has 3 buttons (open-stop-close) and a CEE plug, and regulates a multitude of functions such as:

- adjustable open time
- 7-segment display for control of the various functions
- permanently open or permanently shut
- service and run mode

## Depending on the size and application of the door you can choose between two types of control:

- Tormatic T100R without frequency control
- Tormatic T100R-FU with frequency control

## Additional controls that can be connected to the control box are:

 push-button, pull switch, key-operated switch, photocell, radar, induction loop detection or radio control. Other forms of operation on request



T100R



Available controls:

## Extras 1)

- Control and operationfrequency control (standard with 1,2 mm door curtain)
- additional controls as described above
- control box directly wired (control box IP65)
- main switch directly wired on the control box (IP65)
- door interlock control in combination with another door
  Protection
- connection of traffic lights (red/green or red and green)
- warning light (orange or red)

### Construction

- higher wind resistance by means of 1.2 mm thick door leaf
- flexible rubber 'Flex Edge' bottom beam
- windows sections made of transparent plastic or mosquito netting
- PVC and metal hood over the roller and the drive
- Metal hood in customer-specified RAL colour
- Stamoid sound absorbing lining around the roller